

# **HEATING DEHUMIDIFIERS**



The DeAir.RE Heating industrial standing packaged dehumidifiers encompass six standard models, namely: RE-192H, RE-300H, RE-500H, RE-600H, RE-900H, and RE-1200H. They can efficiently handle humidity and condensation problems at medium-size industrial ambience whose temperature ranges from 15°C to 40°C without resorting to multiple units. Hence, their various applications typify at warehouses, food and pharmaceutical factories, exact manufacturing plants, museums and galleries, and communications centres.

### Main components





High-efficiency compressor Completion with internal cut-outs and high-low pressure protection



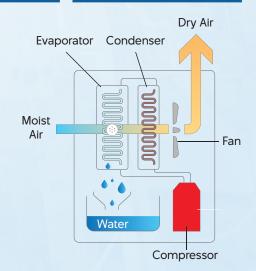
Airtight
centrifugal fan
Seamless working with low
noise and high efficiency



# Working principles

The humid air is drawn by centrifugal fans through the evaporator (cooling coils), which cools it down below its dewpoints so that the moisture condenses into water to be drained away. Simultaneously, cooled air discharges into the condenser (hot coils) to reheat. Finally, warm and dry air is released to the controlled space and continues dehumidification process.

Moreover, the following additional components are integrated for actual use to enhance smooth operations and service life, namely: the *filter* installed in front of the evaporator cleans air and protects evaporator coil from clogging; the *defrost circuit* defrosts coil under the low-temperature conditions; and the *humidistat* automatically controls dehumidifier.



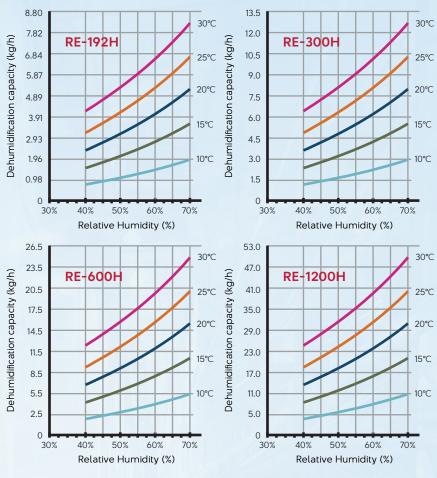
### Pinpointing proper dehumidifier size

The proper selection of dehumidifier size aims to optimise performance of moisture removal in production. Initially, it is essential to estimate the moisture load (latent load) of the project. Then, design engineers can refer to the dehumidification charts which are illustrated on the right side to select the most suitable model based on room RH%.

Besides, we also support you by providing the free computer-aided selection services directly or via our network of authorised representatives in your local area. Thus, feel free to contact your local distributors for assistance.

# Why dehumidification?

The removal of exceeded moisture level is crucial to mitigate negative effects of high relative humidity such as corrosion, product deterioration, growth of mold and mildew, condensation and dampness, recurrence of moisture, stagnation of manufacturing, prolonged drying, and labour discomfort.



# Specifications (DeAir.RE Heating series)

Model	RE-192H	RE-300H	RE-500H	RE-600H	RE-900H	RE-1200H
Operating temperature range (°C)	5-60	5-60	5-60	5-60	5-60	5-60
Dehumidification capacity (kg/day) @30°C/70%	192	300	500	600	900	1,200
Airflow rate (CMH)	2,500	3,000	4,500	6,000	9,000	12,000
Noise (dBA)	59	59	65	65	72	72
Refrigerant	R410A	R410A	R410A	R410A	R410A	R410A
Refrigerant charge (kg)	1.9	1.9	3.2	4.3	6.4	8.6
Power source (V/Ph/Hz)	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50
Power consumption (kW)	4.6	4.6	7.6	9.2	13.8	18.4
Power consumption of heater (kW)*	4.5	4.5	8.4	8.4	16.8	16.8
Width (mm)	780	780	1,250	1,250	1,400	1,750
Depth (mm)	480	480	600	600	720	800
Height (mm)	1,650	1,650	1,800	1,800	1,800	1,800
Weight (kg)	160	160	200	250	450	500

#### \* Option with additional heater



The special models must be used when:

- Purposefully prevent products from mold/fungi damages and/or (with UV lamp option)
- Rooms with large width.

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